

Test Report

頁數 (Page): 1 of 8 號碼(No.): CE/2016/31329 日期(Date): 2016/03/10

力麗企業股份有限公司-彰化 LEALEA ENTERPRISE CO., LTD. 彰化縣芳苑鄉工業區工業路38號 NO. 38, GONGYE RD., FANGYUAN IND. PARK, CHANGHUA, TAIWAN, R. O. C.

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

送樣廠商(Sample Submitted By) : 力麗企業股份有限公司(LEALEA ENTERPRISE CO., LTD.) : LIBOLON POLYESTER CHIP BOTTLE GRADE (力寶龍瓶級酯粒) 樣品名稱(Sample Description)

收件日期(Sample Receiving Date) **:** 2016/03/03

測試期間(Testing Period) : 2016/03/03 TO 2016/03/10

測試需求(Test Requested)

依據客戶指定,參考RoHS2011/65/EU Annex II及其修訂指令(EU) 2015/863測試鎘、鉛、汞、六價鉻、多溴聯苯、多 溴聯苯醚, DBP, BBP, DEHP, DIBP. (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample.)

測試結果(Test Results) : 請見下一頁 (Please refer to next pages).



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測試結果(Test Results)

測試部位(PART NAME)No.1 白色塑膠粒(WHITE PLASTIC PELLETS)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值	結果 (Result)
(lest liems)	(UIII t)	(Method)	(MDL)	No. 1
鎬 / Cadmium (Cd)	mg/kg	參考IEC 62321-5: 2013方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n. d.
鉛 / Lead (Pb)	mg/kg	參考IEC 62321-5: 2013方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n. d.
汞 / Mercury (Hg)	mg/kg	参考IEC 62321-4: 2013方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321-4: 2013 and performed by ICP-AES.	2	n. d.
六價鉻 / Hexavalent Chromium Cr(VI)	mg/kg	参考IEC 62321: 2008方法,以UV-VIS檢 測. / With reference to IEC 62321: 2008 and performed by UV-VIS.	2	n. d.
鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68- 7)	mg/kg		50	n. d.
鄰苯二甲酸二丁酯 / DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg	參考IEC 62321-8 (111/321/CD),以氣相 層析儀/質譜儀檢測之. / With	50	n. d.
鄰苯二甲酸二異丁酯 / DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg	reference to IEC 62321-8 (111/321/CD). Analysis was performed by GC/MS.	50	n. d.
鄰苯二甲酸二 (2-乙基己基)酯 / DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg		50	n. d.



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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值	結果 (Result)
(lest liems)	(UIII L)	(Method)	(MDL)	No. 1
多溴聯苯總和 / Sum of PBBs	mg/kg		_	n. d.
一溴聯苯 / Monobromobiphenyl	mg/kg		5	n. d.
二溴聯苯 / Dibromobiphenyl	mg/kg		5	n. d.
三溴聯苯 / Tribromobiphenyl	mg/kg		5	n. d.
四溴聯苯 / Tetrabromobiphenyl	mg/kg		5	n. d.
五溴聯苯 / Pentabromobiphenyl	mg/kg		5	n. d.
六溴聯苯 / Hexabromobiphenyl	mg/kg		5	n. d.
七溴聯苯 / Heptabromobiphenyl	mg/kg		5	n. d.
へ溴聯苯 / Octabromobiphenyl	mg/kg	参考IEC 62321-6: 2015方法,以氣相層析/質譜儀檢測. / With reference to IEC 62321-6: 2015 and performed by GC/MS.	5	n. d.
九溴聯苯 / Nonabromobiphenyl	mg/kg		5	n. d.
十溴聯苯 / Decabromobiphenyl	mg/kg		5	n. d.
多溴聯苯醚總和 / Sum of PBDEs	mg/kg		I	n. d.
一溴聯苯醚 / Monobromodiphenyl ether	mg/kg		5	n. d.
二溴聯苯醚 / Dibromodiphenyl ether	mg/kg		5	n. d.
三溴聯苯醚 / Tribromodiphenyl ether	mg/kg		5	n. d.
四溴聯苯醚 / Tetrabromodiphenyl ether	mg/kg		5	n. d.
五溴聯苯醚 / Pentabromodiphenyl ether	mg/kg		5	n. d.
六溴聯苯醚 / Hexabromodiphenyl ether	mg/kg		5	n. d.
七溴聯苯醚 / Heptabromodiphenyl ether	mg/kg		5	n. d.
八溴聯苯醚 / Octabromodiphenyl ether	mg/kg		5	n. d.
九溴聯苯醚 / Nonabromodiphenyl ether	mg/kg		5	n. d.
十溴聯苯醚 / Decabromodiphenyl ether	mg/kg		5	n. d.



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備註(Note):

- 1. mg/kg = ppm ; 0.1wt% = 1000ppm
- 2. n.d. = Not Detected (未檢出)
- 3. MDL = Method Detection Limit (方法偵測極限值)
- 4. "-" = Not Regulated (無規格值)



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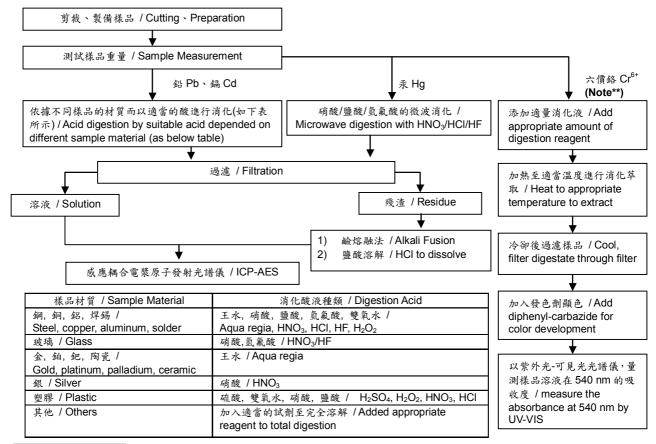
力麗企業股份有限公司-彰化 LEALEA ENTERPRISE CO., LTD. 彰化縣芳苑鄉工業區工業路38號

NO. 38, GONGYE RD., FANGYUAN IND. PARK, CHANGHUA, TAIWAN, R. O. C.

根據以下的流程圖之條件,樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)

- 測試人員:楊登偉 / Technician: Climbgreat Yang
- 測試負責人:張啟興 / Supervisor: Troy Chang



Note** (For IEC 62321)

- (1) 針對非金屬材料加入鹼性消化液,加熱至 90~95℃萃取. / For non-metallic material, add alkaline digestion reagent and heat to 90~95°C
- (2) 針對金屬材料加入純水,加熱至沸騰萃取. / For metallic material, add pure water and heat to boiling.



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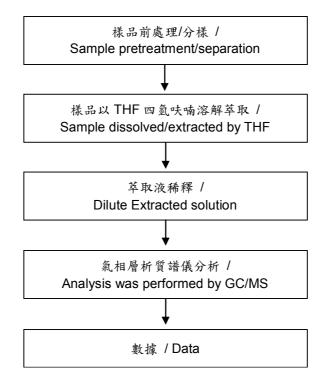
<u>可塑劑分析流程圖 / Analytical flow chart - Phthalate</u>

號碼(No.): CE/2016/31329 日期(Date): 2016/03/10

測試人員:徐毓明 / Technician: Andy Shu

測試負責人:張啟興 / Supervisor nt: Troy Chang

【測試方法/Test method: IEC 62321-8】





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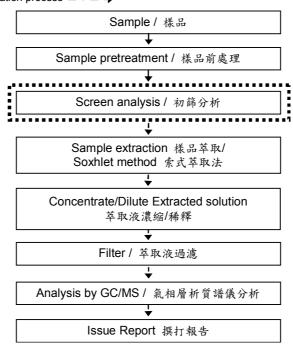
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<u>多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBB/PBDE</u>

號碼(No.): CE/2016/31329 日期(Date): 2016/03/10

測試人員:翁賜彬 / Technician: Roman Wong 測試負責人:張啟興 / Supervisor: Troy Chang

初次測試程序 / First testing process _ 選擇性篩檢程序 / Optional screen process ■ 確認程序 / Confirmation process - - - - →





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> * 照片中如有箭頭標示,則表示為實際檢測之樣品/部位. * (The tested sample / part is marked by an arrow if it's shown on the photo.)

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** 報告結尾 (End of Report) **